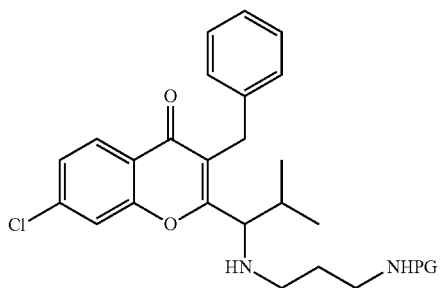
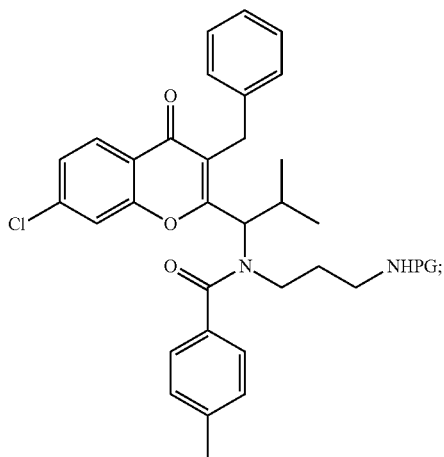


b) contacting a compound of Formula

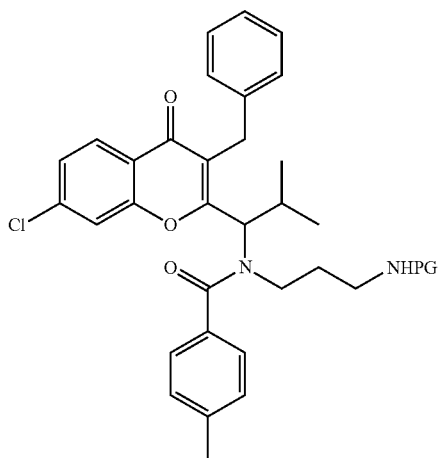


with 4-methylbenzoyl chloride, or the corresponding carboxylic acid or lower alkyl ester thereof, under amidation conditions to form a compound of Formula



and

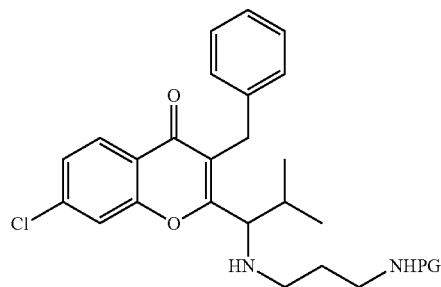
c) contacting a compound of Formula



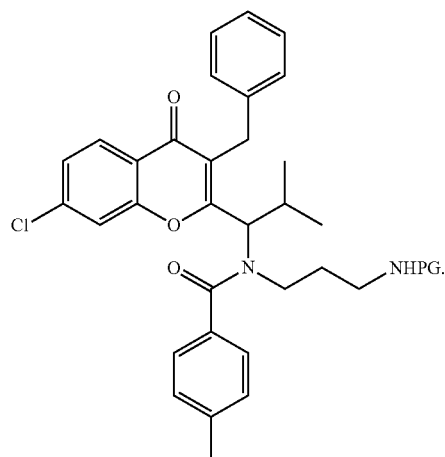
with an acid, under reaction conditions sufficient to form N-(3-aminopropyl)-N-[(R)-(1-3-benzyl-7-chloro-4-oxo-4H-chromen-2-yl)-2-methyl-propyl]-4-methylbenzamide.

72. The process of claim 68, wherein the acid is trifluoroacetic acid.

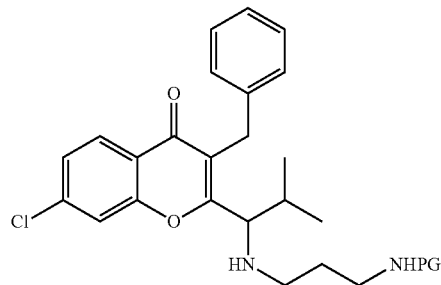
73. The process of claim 69, wherein the process comprises contacting the compound of Formula



with 4-methylbenzoyl chloride under amidation conditions to form a compound of Formula



74. The process of claim 69, wherein the amidation conditions comprise contacting the compound of Formula



with 4-methylbenzoyl chloride, or the corresponding carboxylic acid or lower alkyl ester thereof, under amidation conditions to form a compound of Formula